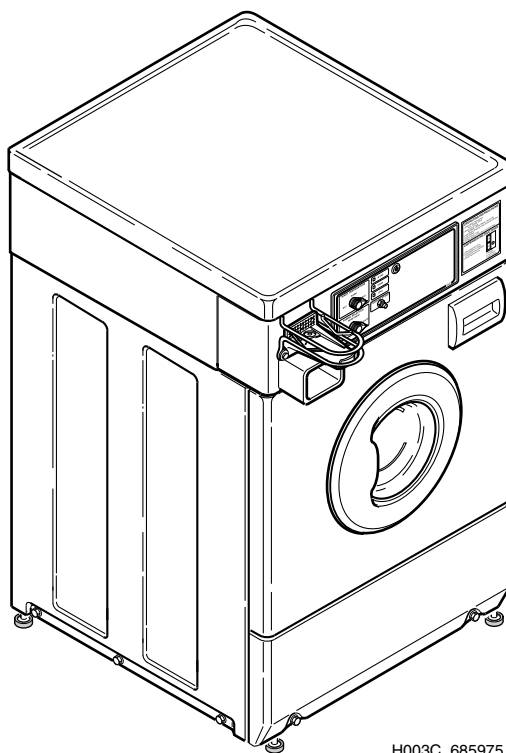


Commercial Front Control Washers

Refer to Page 3 for Model Numbers



H003C_685975

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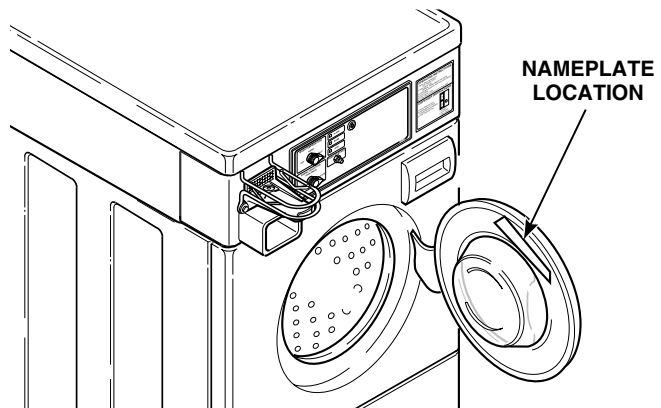
Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

For technical assistance, call (920) 748-3121.

Nameplate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on nameplate(s) as shown.



H029PE1A_685975

Model Identification

Information in this manual is applicable to these washer models:

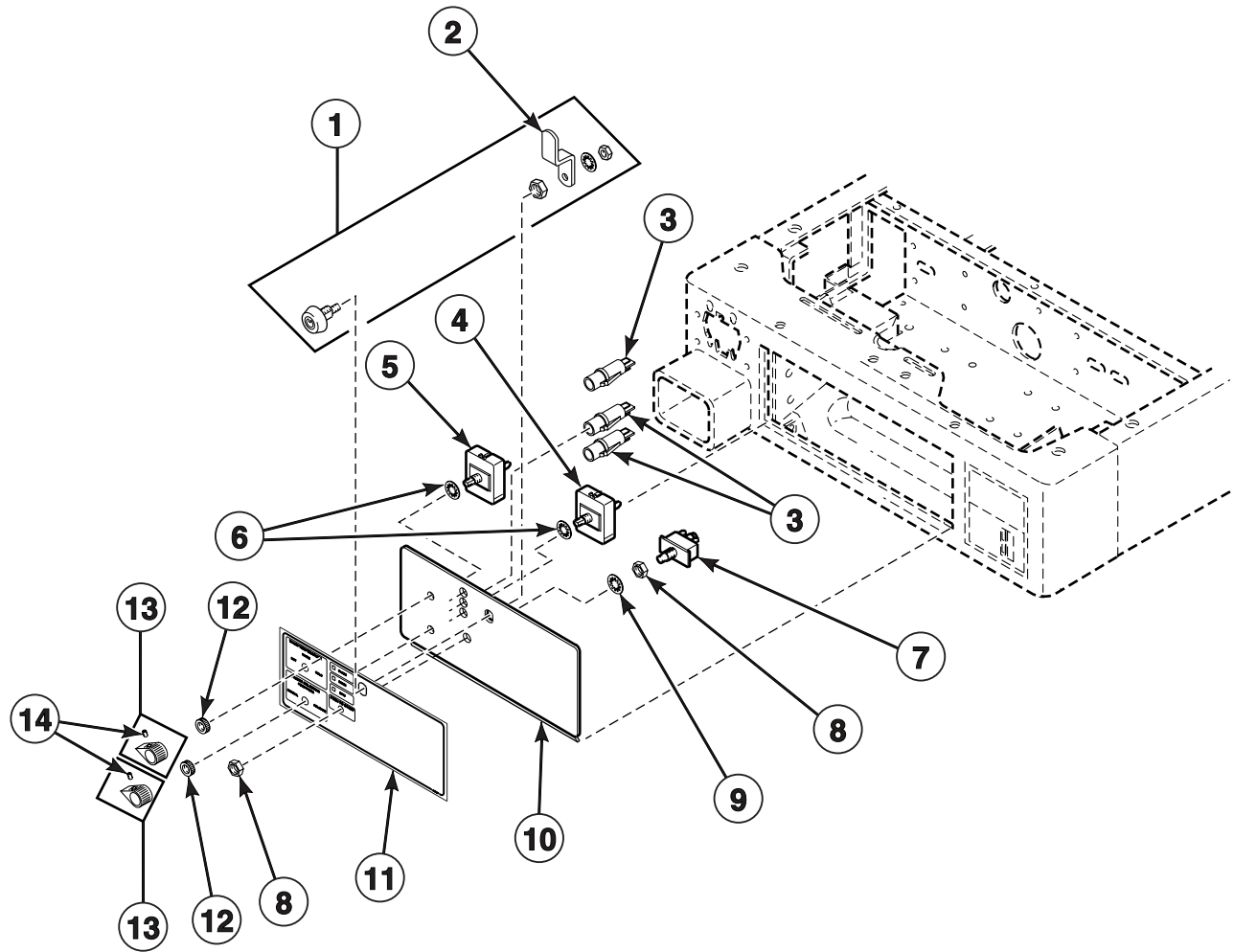
HWF261*A1102

HWF261*C1102

SWF261*A

* Add Letter To Designate Color. L - Almond W - White

Control Panel and Controls



H015P_685975

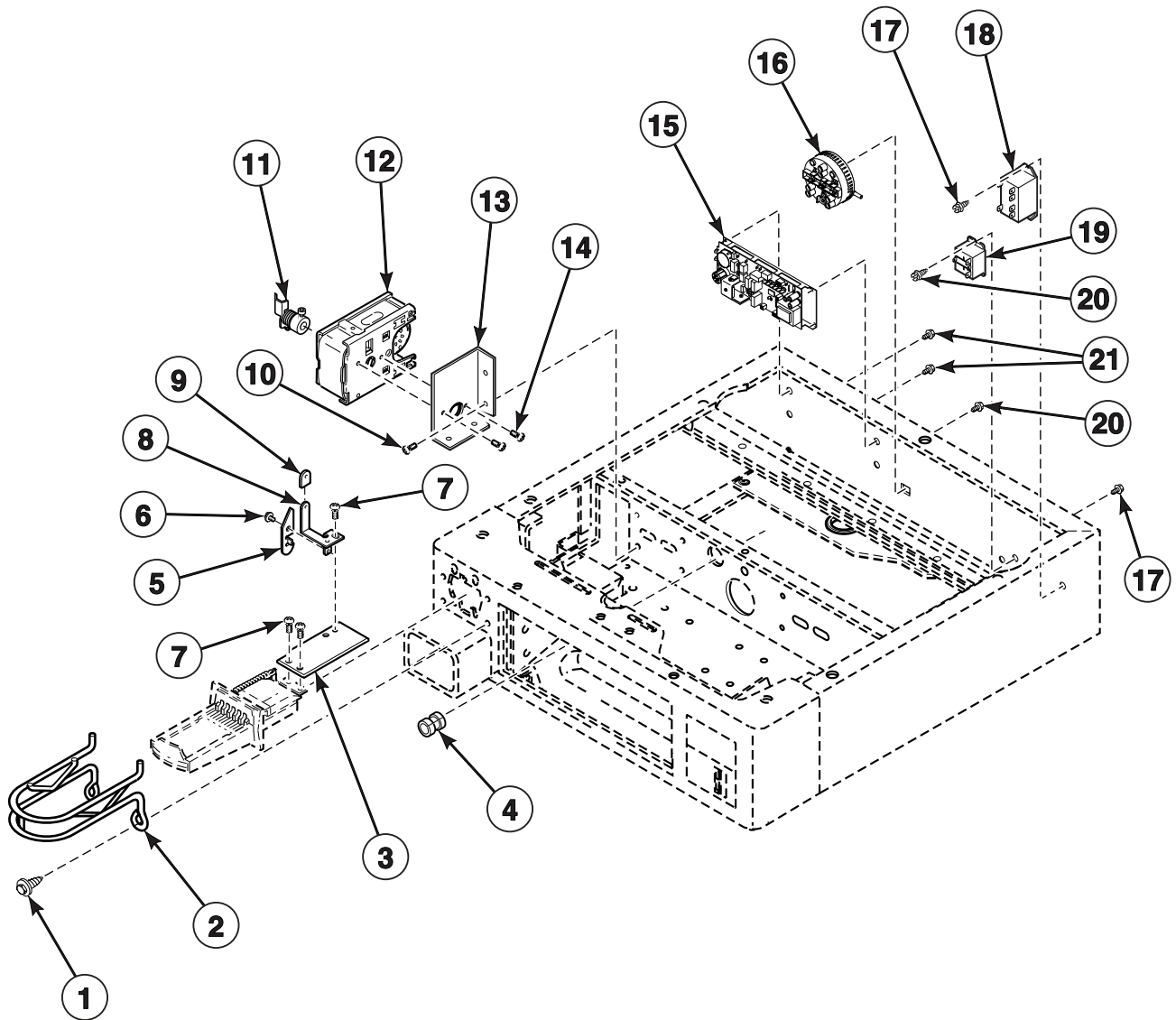
Control Panel and Controls

REF	PART NO.	DESCRIPTION	COMMENTS
1	27260P	Lock Kit	
2	27261	Cam	
3	32464	Light	
4	800404	Motor Speed Switch	
5	685595	Temperature Switch	
6	91176	Washer	
7	55882	Switch Assembly	
8	52947	Nut	
9	25820	Washer	
10	504454*	Control Panel Assembly	
11	686514	Overlay	Model SWF261*A
	800495	Overlay	Models HWF261*A1102 and HWF261*C1102
12	24205	Nut	
13	39897	Knob	
14	N/A	Screw	

* Add Letter To Designate Color. L - Almond W - White

N/A = Part no longer available

Timer, Motor Control Assembly, Pressure Switch and Relays



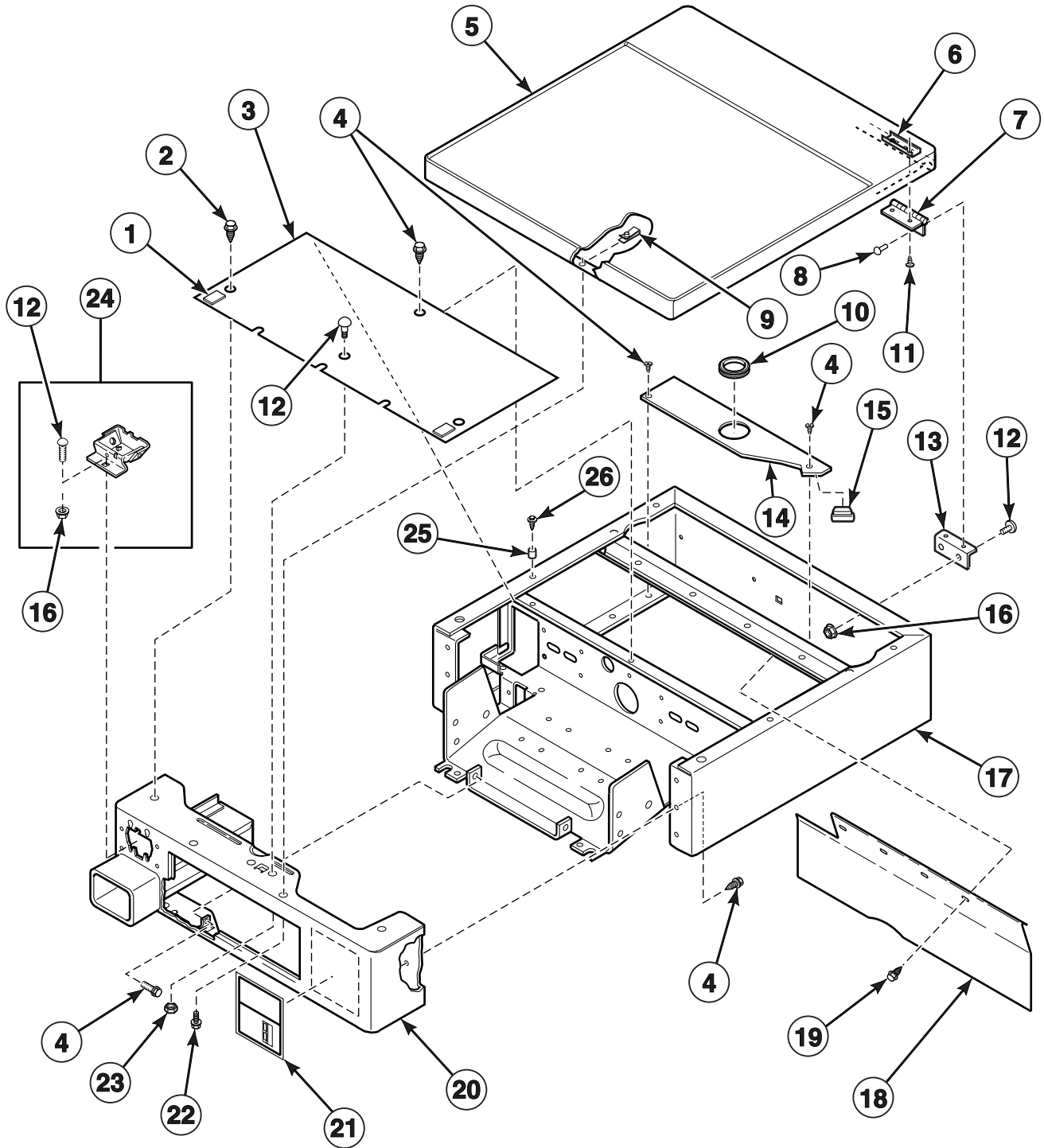
H032P_685975

Timer, Motor Control Assembly, Pressure Switch and Relays

REF	PART NO.	DESCRIPTION	COMMENTS
1	33562	Screw	
2	58181	Coin Slide Guard	
3	685593	Coin Slide Extension	
4	52151	Strain Relief	
5	36164	Actuator	
6	36166	Screw	
7	03950	Screw	
8	685592	Actuator Support	
9	36165	Plastic Boot	
10	503661	Screw	
11	29503	Clutch Assembly	
12	685585	Timer	
13	685365	Timer Bracket	
14	21720	Screw	
15	800949P	Motor Control Assembly	
16	685520	Pressure Switch	
17	503688	Screw	
18	N/A	Relay	
19	431349	Relay	
20	51782	Screw	
21	685837	Screw	

N/A = Part no longer available

Cabinet Top and Wrapper Assembly



H030P_685975

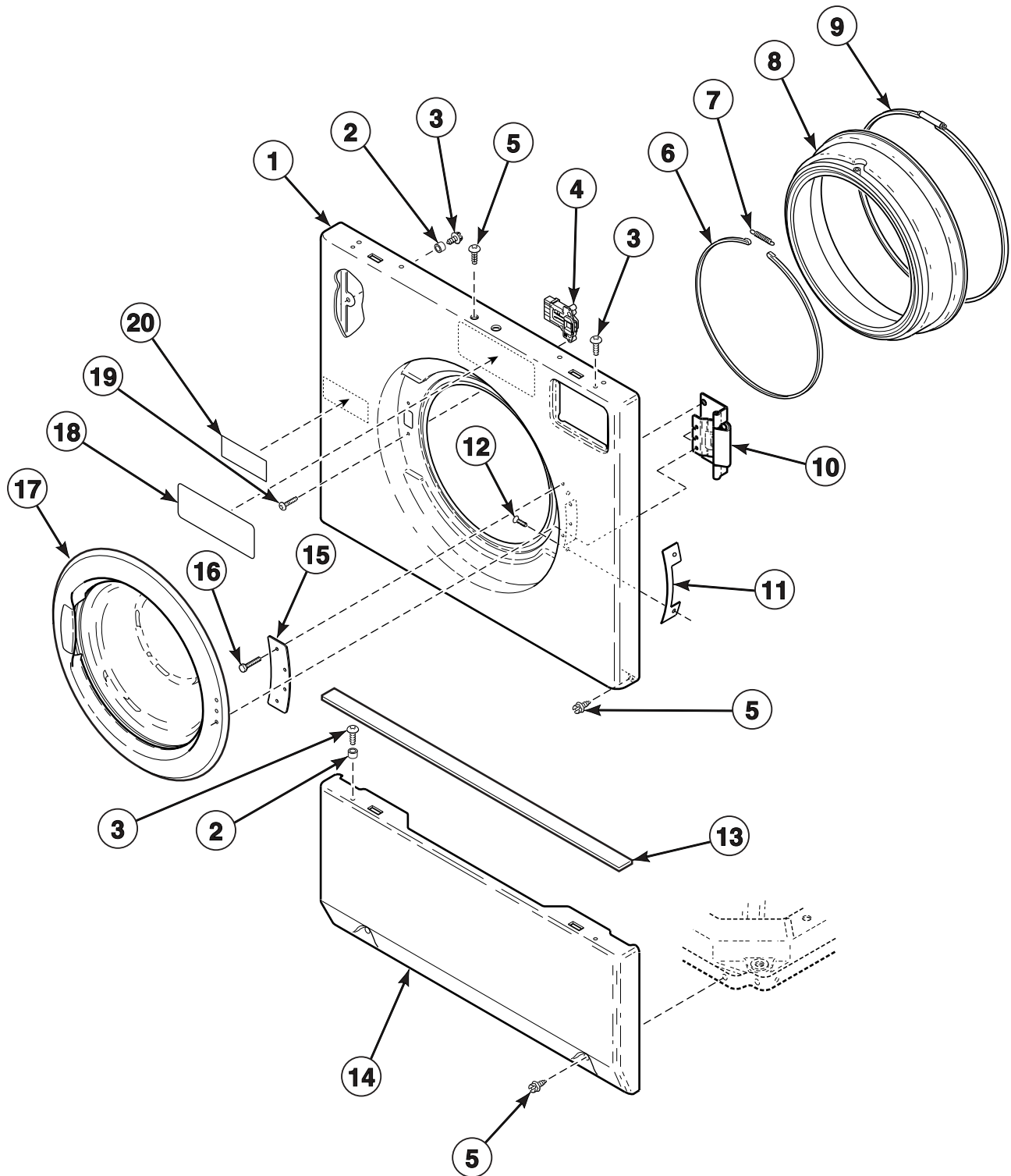
Cabinet Top and Wrapper Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	56128	Bumper Pad	
2	502431	Screw	
3	N/A	Security Top Panel	
4	503688	Screw	
5	511529*P	Cabinet Top Kit	
6	500236	Hinge Clip	
7	503676	Hinge	
8	685847	Rivet	
9	36020	Nut	
10	M402542	Bushing	
11	500226	Screw	
12	29651	Bolt	
13	504228	Top Mounting Bracket	
14	N/A	Control Shield	
15	36985	Hose Clip	
16	29796	Nut	
17	800052*	Wrapper Assembly	
18	801008	Control Shield	
19	501086	Screw	
20	511523*	Front Security Cabinet Assembly	
21	685942	Instruction Label	
22	23008	Screw	
23	29796	Nut	
24	523P3	Coin Funnel Kit	
25	56079	Locator	
26	39733	Screw	

* Add Letter To Designate Color. L - Almond W - White

N/A = Part no longer available

Front Panel, Door Assembly and Door Seal



FLW876P_685975

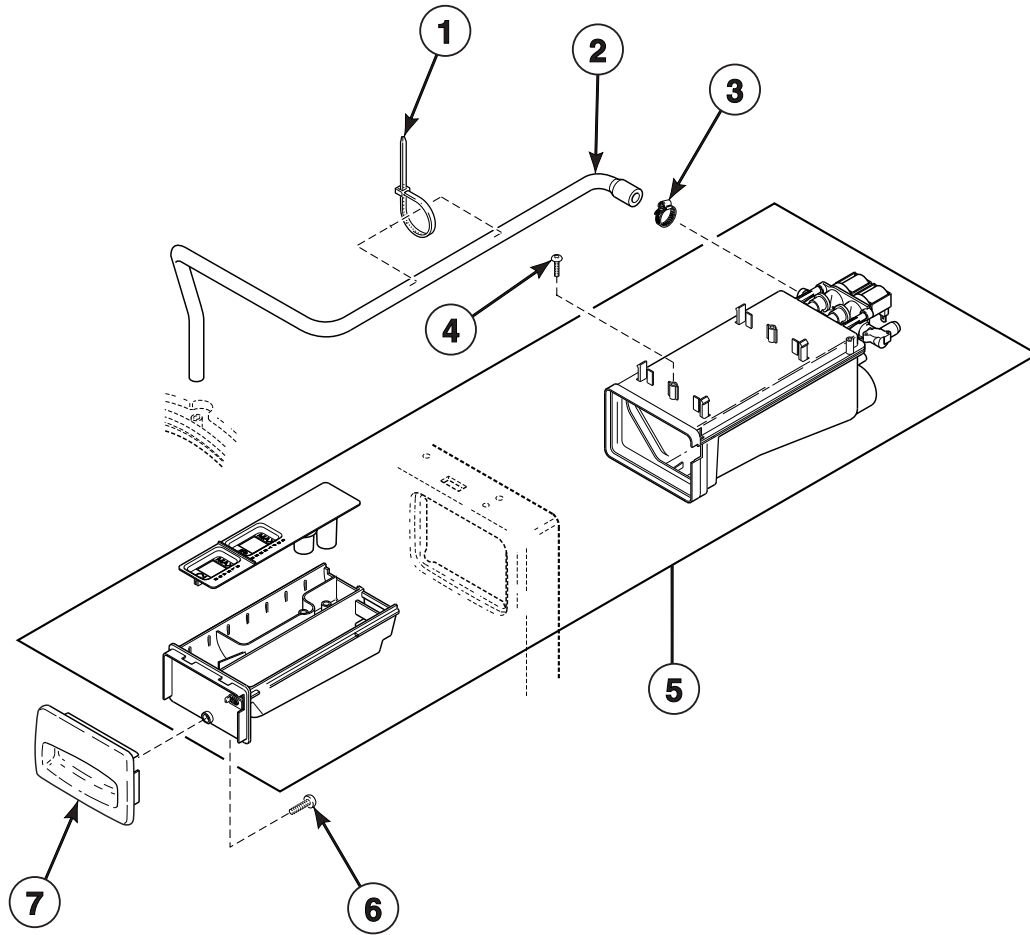
Front Panel, Door Assembly and Door Seal

REF	PART NO.	DESCRIPTION	COMMENTS
1	N/A	Front Panel	Use item 17
2	56079	Locator	
3	39733	Screw	
4	685407	Door Latch Switch Assembly	
5	503661	Screw	
6	800438	Wire Clamp Ring	
7	800346	Spring	
8	800232	Door Seal and Hose Assembly	
9	685743	Door Seal Clamp	
10	685460	Hinge Assembly	
11	N/A	Hinge Bracket	
12	685843	Screw	
13	685366	Foam Tape	1 inch by 26 inch
14	510069*	Access Panel	
15	685470	Hinge Plate	
16	685862	Screw	
17	800435*P	Front Panel Assembly	Includes item 1
18	N/A	Dispenser Label	
19	800548	Screw	
20	685947	Door Locked Label	

* Add Letter To Designate Color. L - Almond W - White

N/A = Part no longer available

Dispenser Assembly



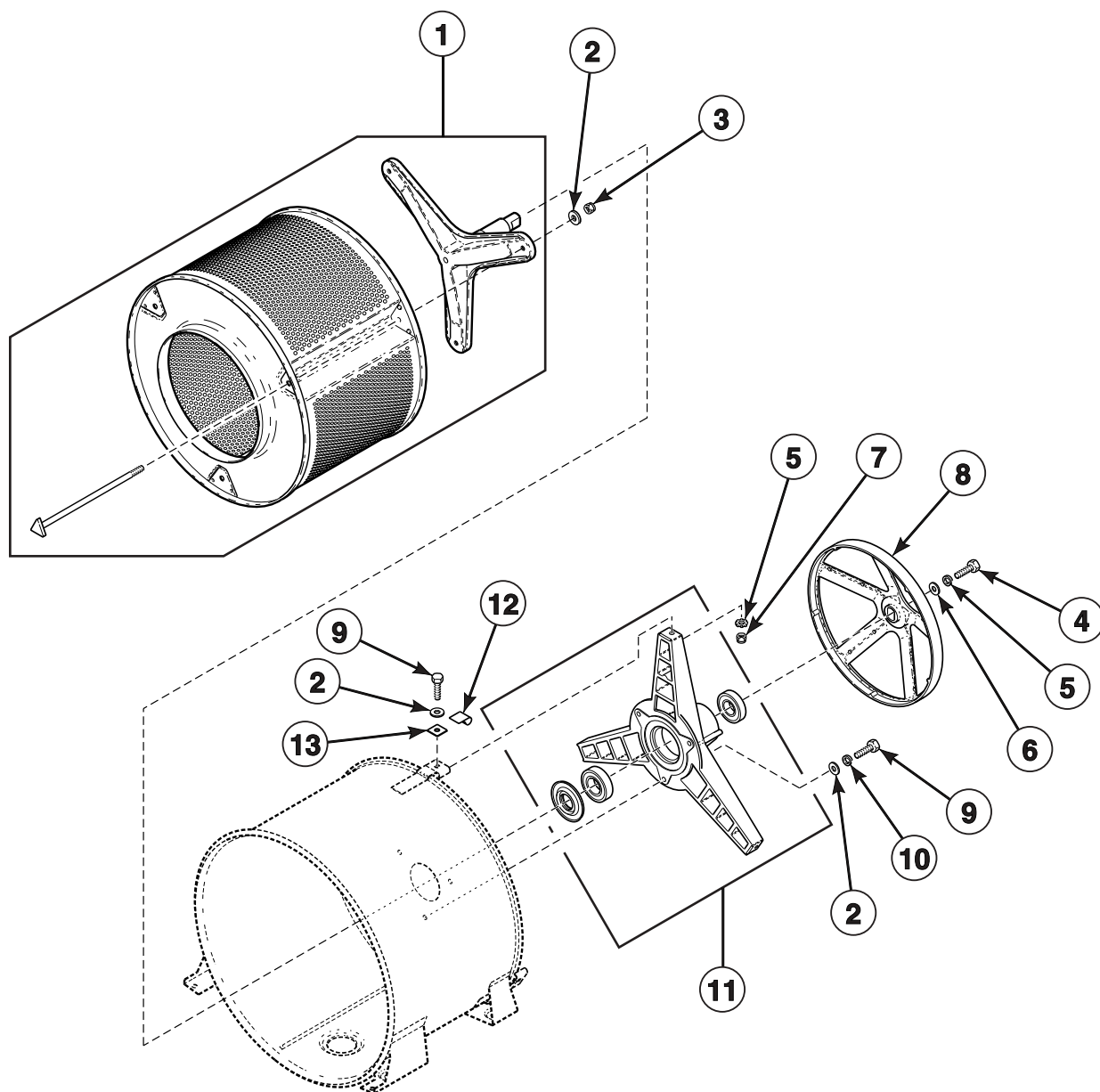
H004PZ3B_685975

Dispenser Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	55881	Harness Strap	
2	800232	Door Seal and Hose Assembly	
3	36801	Hose Clamp	
4	685830	Screw	
5	685756	Dispenser	
6	800548	Screw	
7	685715*	Dispenser Drawer Front	

* Add Letter To Designate Color. L - Almond W - White

Inner Basket, Trunnion, Bearing Housing and Pulley

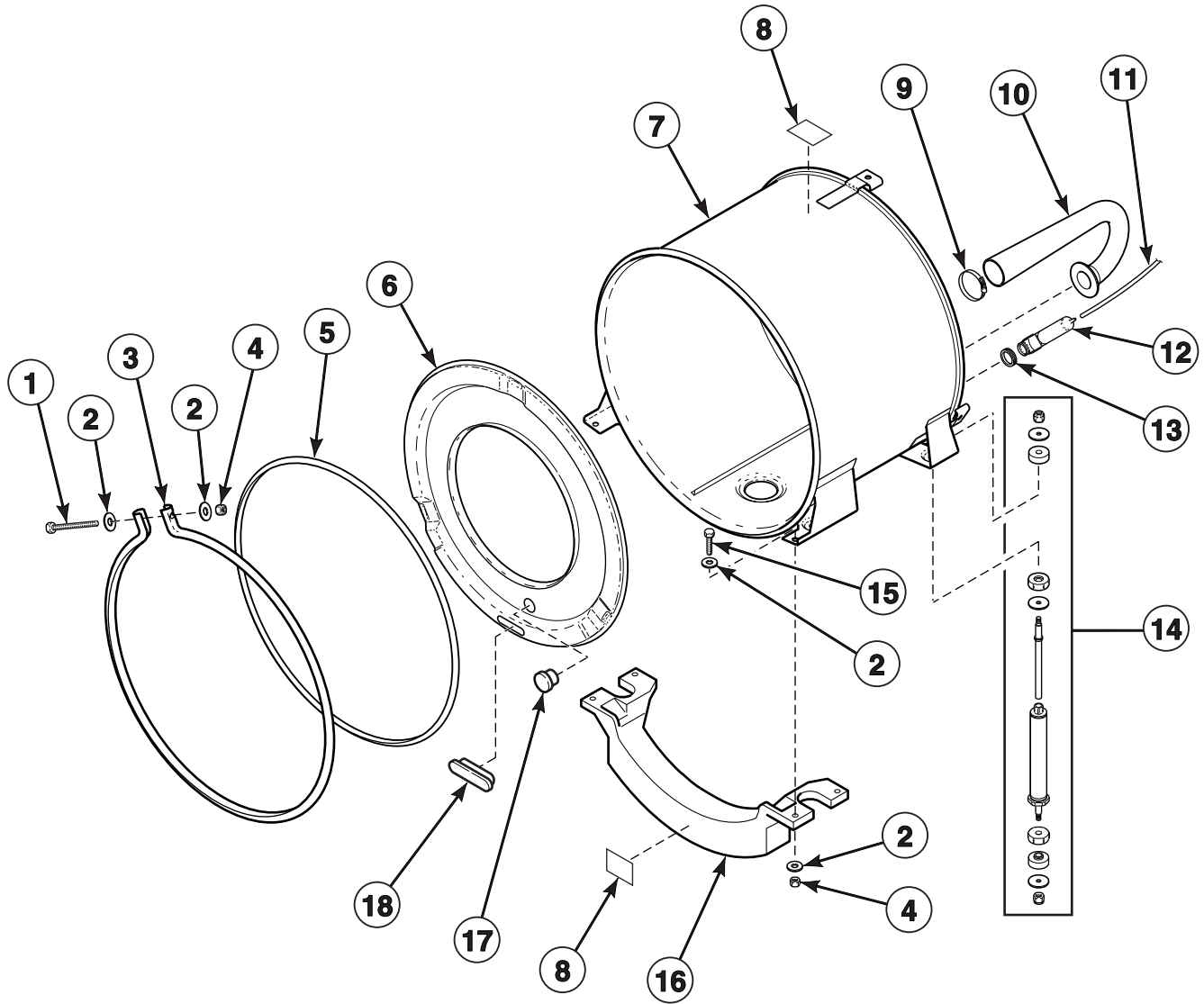


H005PZ3C_685975

Inner Basket, Trunnion, Bearing Housing and Pulley

REF	PART NO.	DESCRIPTION	COMMENTS
1	800429P	Inner Basket Assembly	
2	800457	Washer	
3	685844	Nut	
4	685831	Screw	Left hand thread
5	M403958	Washer	
6	800464	Washer	
7	800452	Nut	
8	800866	Pulley	
9	M400043	Screw	
10	M400014	Washer	
11	800428	Bearing Housing Assembly	
12	36985	Hose Clip	
13	800074XP	Hose Mount Plate	

Outer Tub, Front and Clamp Ring



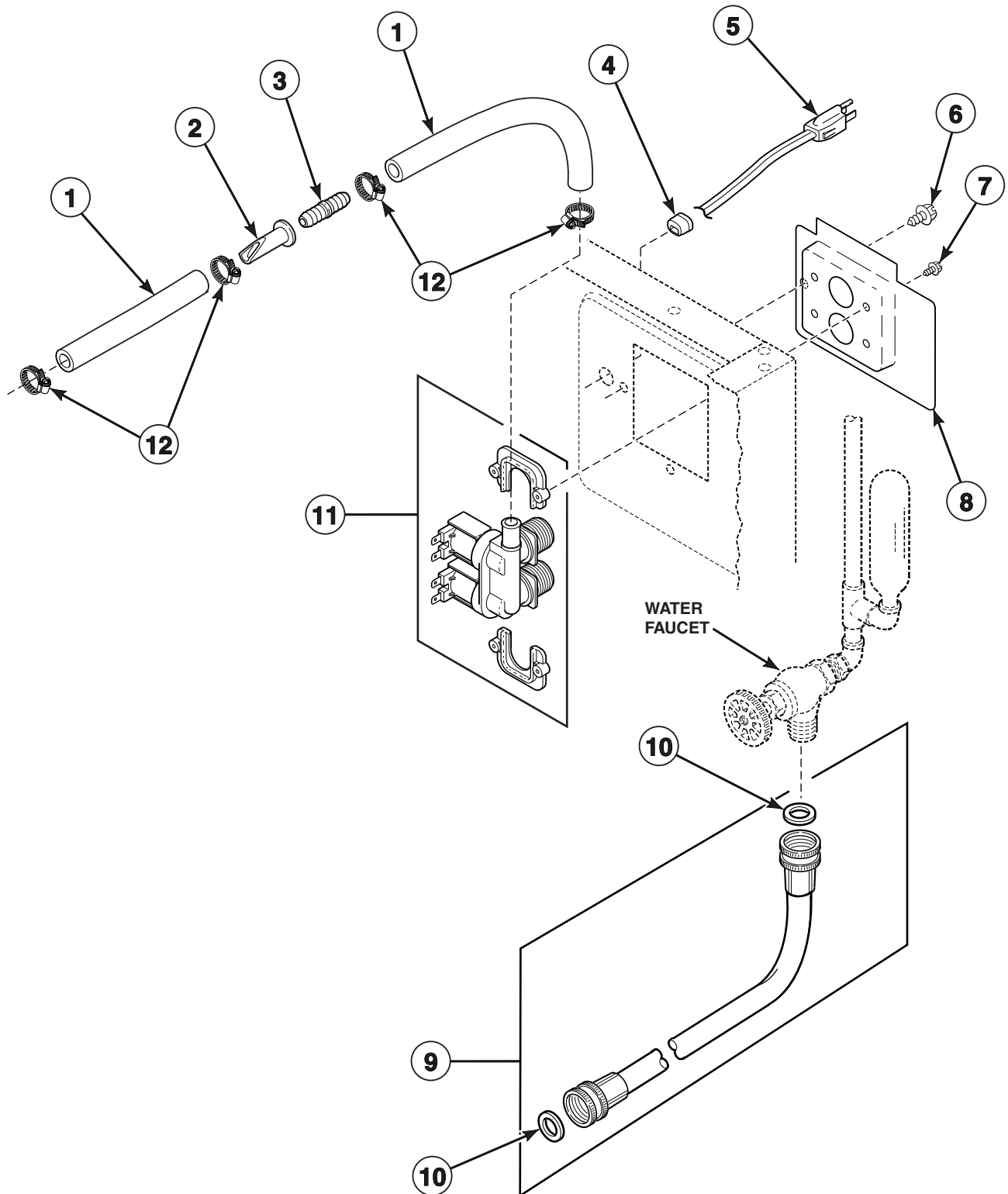
H026P_685975

Outer Tub, Front and Clamp Ring

REF	PART NO.	DESCRIPTION	COMMENTS
1	800462	Screw	
2	800457	Washer	
3	800312	Clamp Ring	
4	800452	Nut	
5	800432P	Seal	
6	800430	Tub Front Assembly	
7	801081	Outer Tub Assembly	
8	500049	Label	Model SWF261*A
	500314	Label	Models HWF261*A1102 and HWF261*C1102
9	685725	Hose Clamp	
10	800331	Dispenser-to-Tub Hose	
11	800648	Pressure Hose	
12	30907	Pressure Bulb	
13	29175	Grommet	
14	800622P	Shock Absorber Kit	Upper
	800623P	Shock Absorber Kit	Lower
15	800461	Screw	
16	800205	Weight	
17	N/A	Thermostat Plug	
18	F360202	Heating Element Plug	

N/A = Part no longer available

Inlet Hose, Mixing Valve and Dispenser Hose



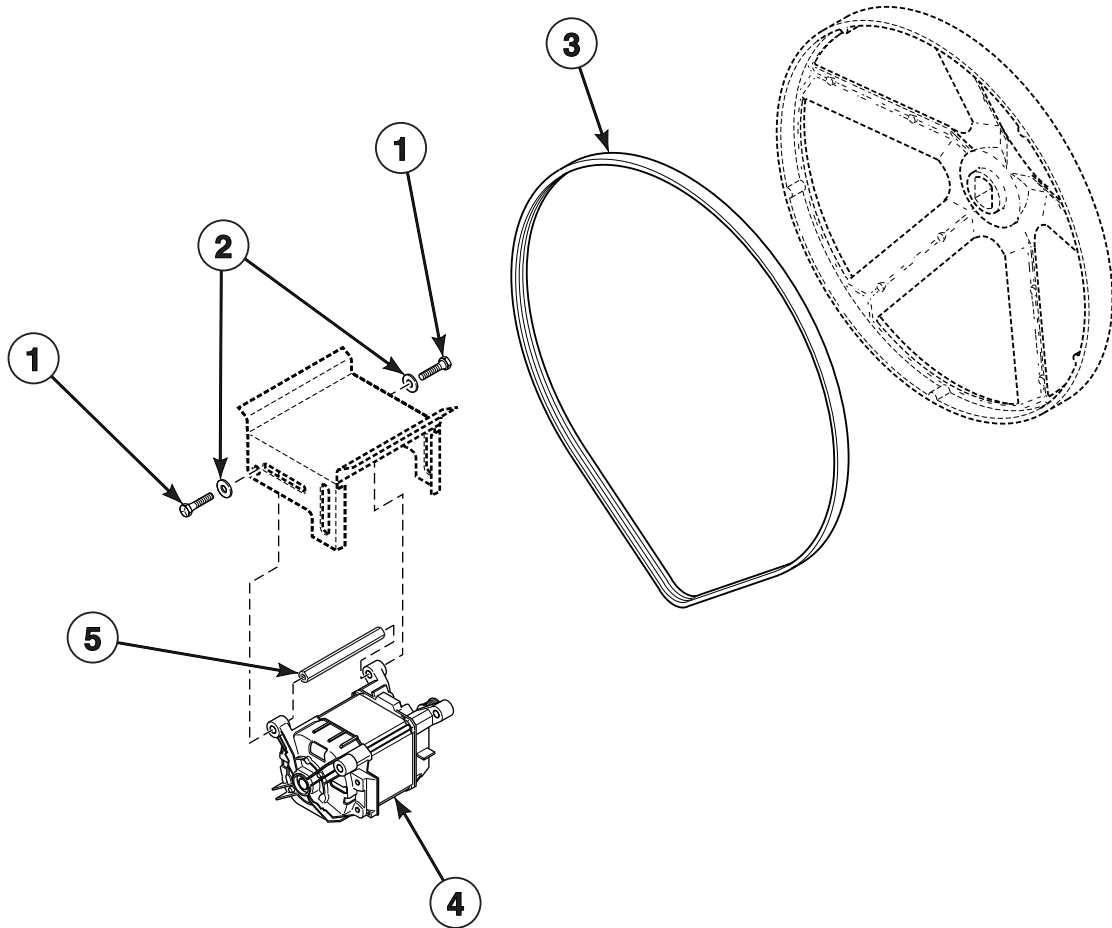
H033P_685975

Inlet Hose, Mixing Valve and Dispenser Hose

REF	PART NO.	DESCRIPTION	COMMENTS
1	801464	Valve-to-Dispenser Inlet Hose	
2	34500	Backflow Preventer	
3	N/A	Union	
4	38384	Strain Relief	
5	39406	Lead-In Cord	
6	503661	Screw	
7	501086	Screw	
8	800323	Mixing Valve Plate	
9	28330P	Inlet Hose Assembly	Includes item 10
10	20290	Washer	
11	800434P	Mixing Valve	
12	36801	Hose Clamp	

N/A = Part no longer available

Motor and Belt

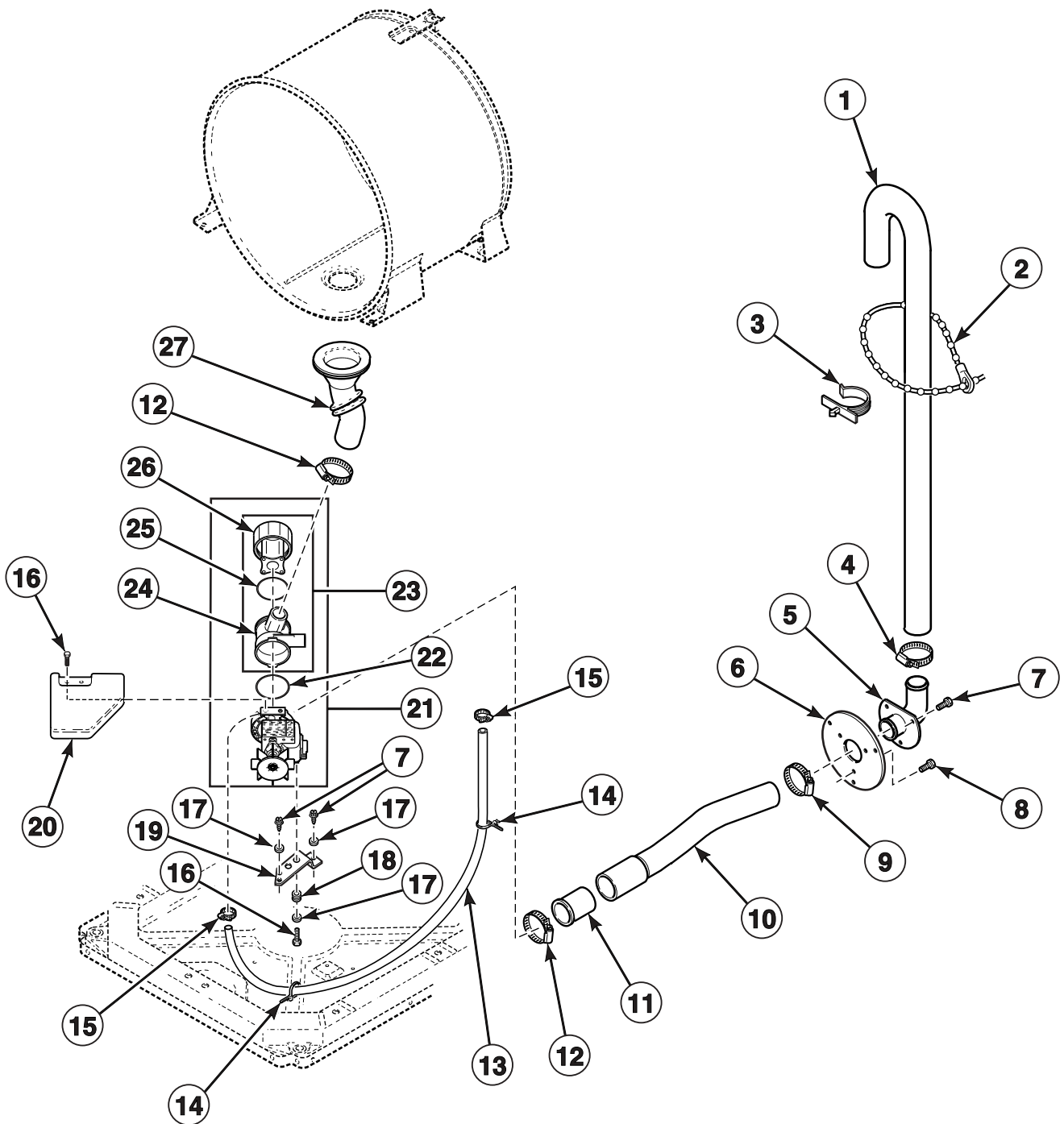


H008P_685975

Motor and Belt

REF	PART NO.	DESCRIPTION	COMMENTS
1	M400056	Screw	
2	M400080	Washer	
3	800319P	Belt	
4	685617	Motor	
5	801062	Motor Rod	

Hoses and Pump



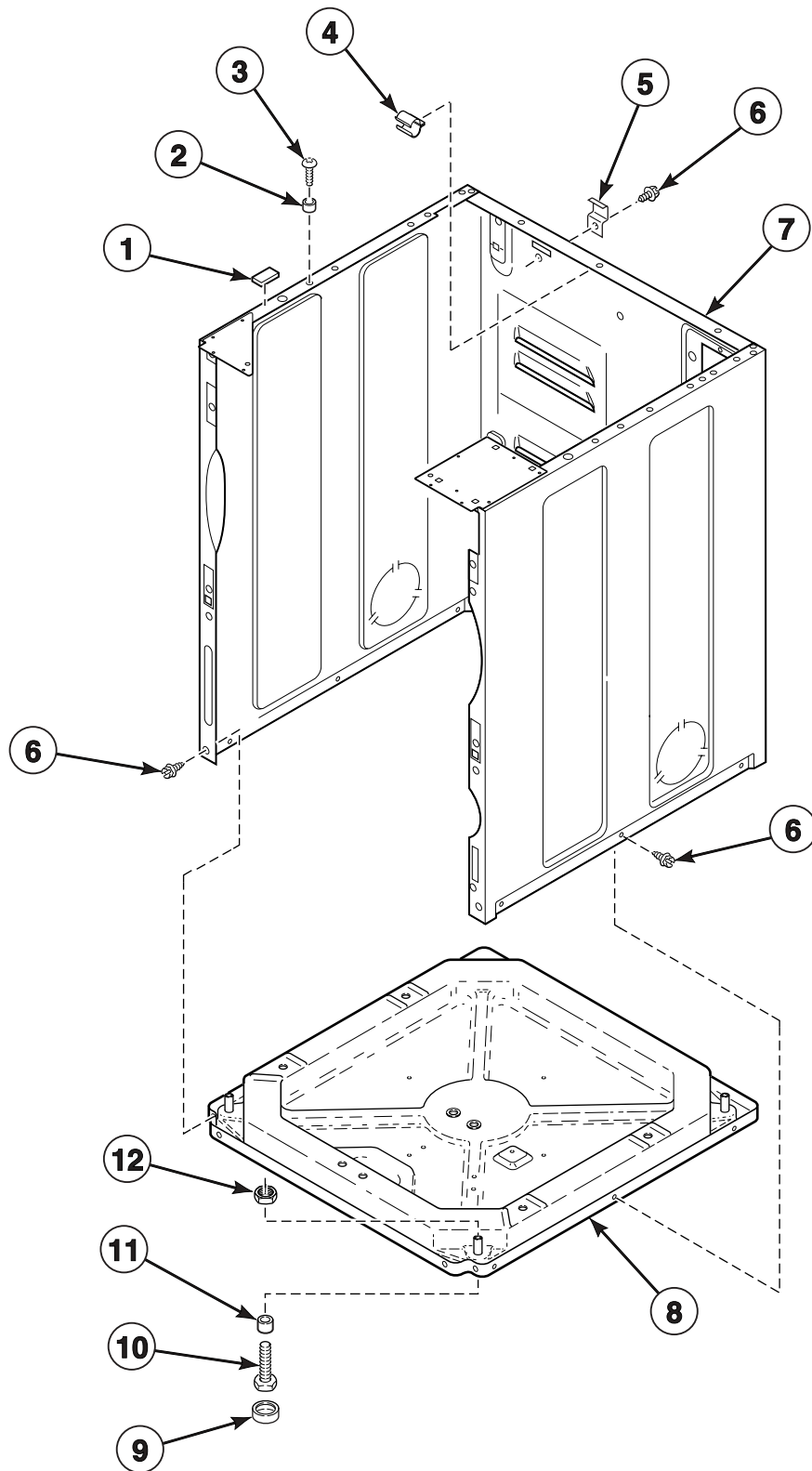
FLW877P_685975

Hoses and Pump

REF	PART NO.	DESCRIPTION	COMMENTS
1	28293	Drain Hose	
2	33489	Beaded Strap	Use to secure drain hose to drain receptacle
3	39177	Retainer Clip	
4	20211	Hose Clamp	
5	36990	Elbow	
6	N/A	Mounting Plate	
7	52909	Screw	
8	503661	Screw	
9	20391	Hose Clamp	
10	685737	Pump-to-Elbow Hose	
11	800310	Backflow Preventer	
12	36802	Hose Clamp	
13	N/A	Vent Hose Assembly	
14	38663	Wire Tie	Push mount
15	36801	Hose Clamp	
16	38096	Screw	Metric
17	800465	Washer	
18	685834	Grommet	
19	800308	Bracket	
20	38067	Shield	
21	685703	Drain Pump	
22	37392	O-Ring	
23	801209	Pump Housing Assembly	Includes items 24-26
24	801208	Pump Housing	
25	801207	O-Ring	
26	801206	Lid Assembly	Includes filter
27	800317	Tub-to-Pump Hose	

N/A = Part no longer available

Panels and Base



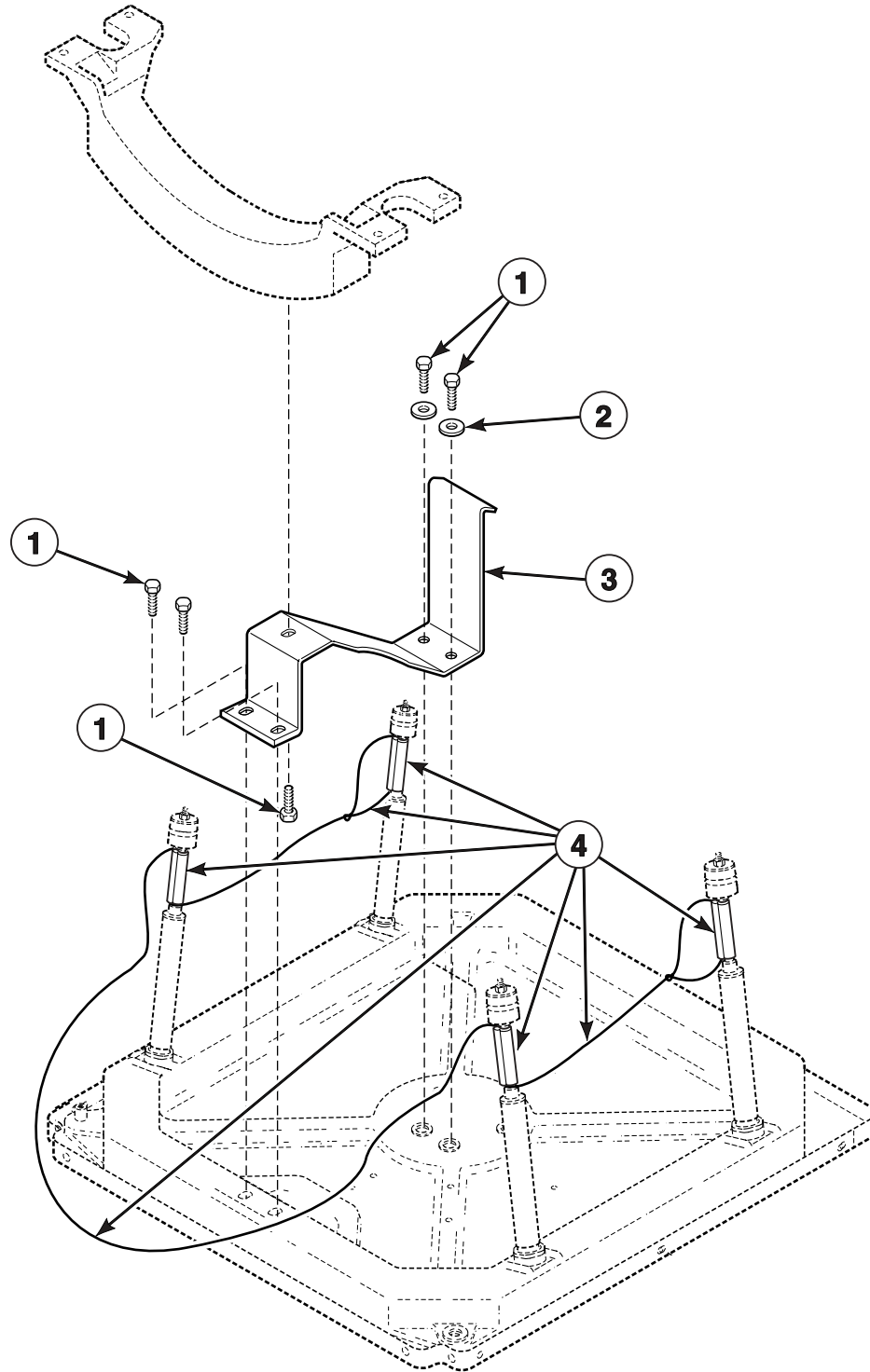
FLW847P_685975

Panels and Base

REF	PART NO.	DESCRIPTION	COMMENTS
1	56128	Bumper Pad	
2	56079	Locator	
3	39733	Screw	
4	36985	Hose Clip	
5	510136	Top Hinge	
6	503661	Screw	
7	727P3*	Panel Kit	
8	801222	Base	
9	70282	Rubber Foot	
10	800014	Leveling Leg	
11	800015	Spacer	
12	20274	Nut	

* Add Letter To Designate Color. L - Almond W - White

Shipping Materials

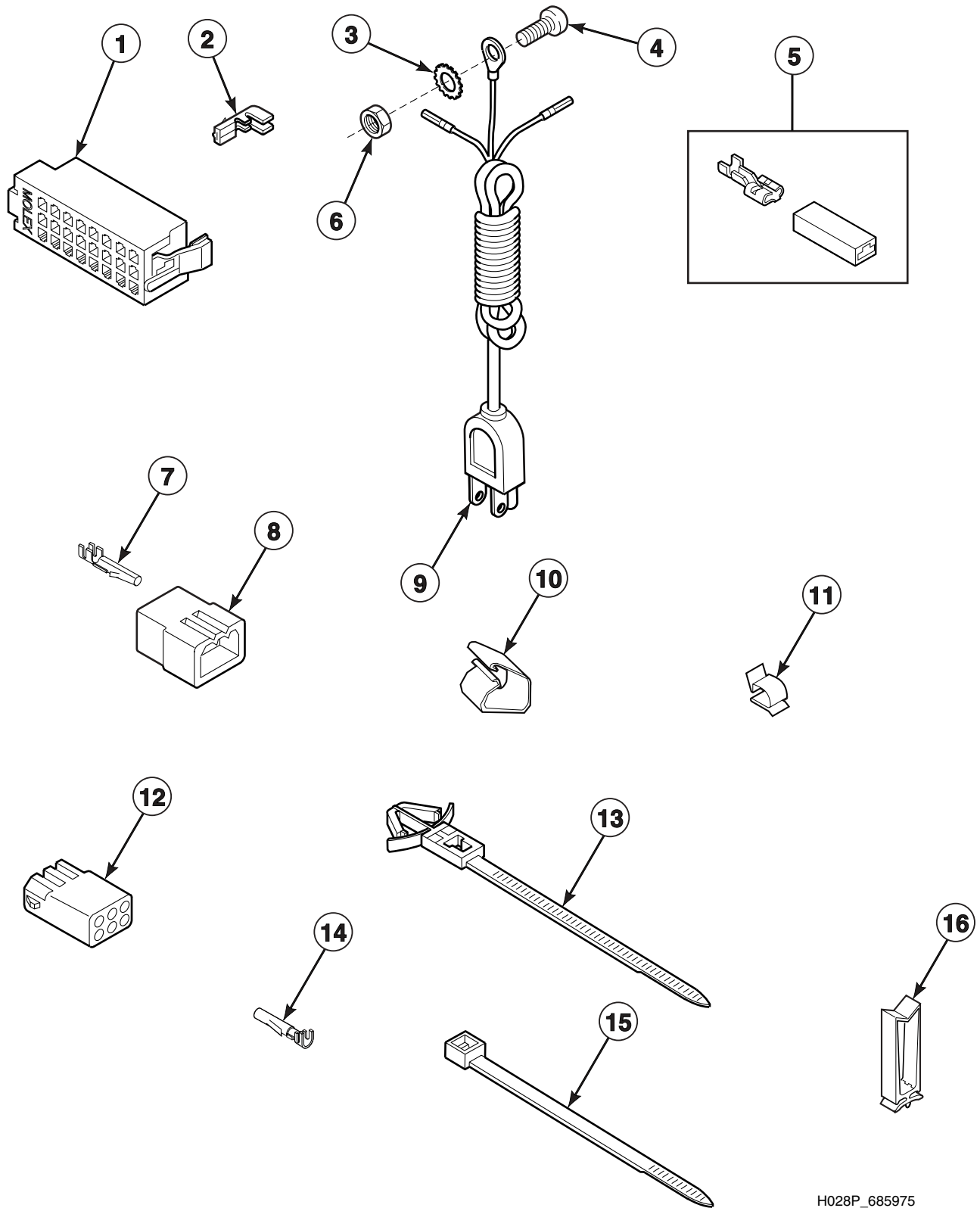


H011P_685975

Shipping Materials

REF	PART NO.	DESCRIPTION	COMMENTS
1	M400043	Screw	
2	M400014	Washer	
3	685911	Shipping Bracket	
4	800364	Shipping Cord and Brace Assembly	

Lead-In Cord and Terminals



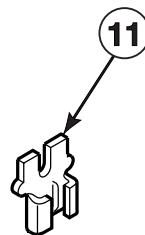
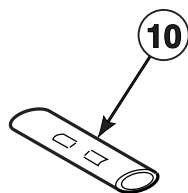
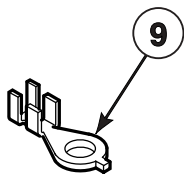
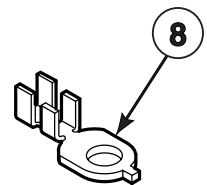
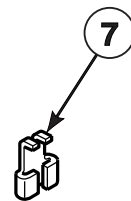
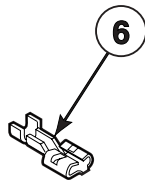
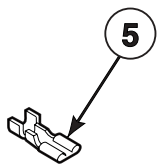
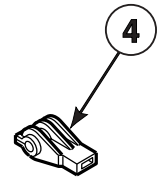
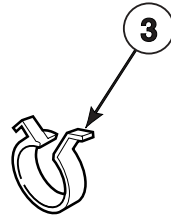
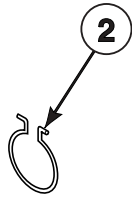
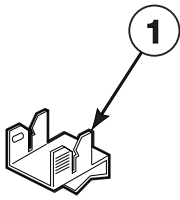
H028P_685975

Lead-In Cord and Terminals

REF	PART NO.	DESCRIPTION	COMMENTS
1	32746	Housing	Right; Black
	34123	Housing	Left; White
2	00188	Terminal	Female; Used for 1 or 2 wire application
3	03815	Washer	
4	685837	Screw	
5	00234	Insulated Female Terminal	
6	03673	Nut	
7	00116	Male Pin Terminal	
8	23033	Plug	9 circuit
	23041	Plug	6 circuit
	26302	Plug	1 circuit
9	39406	Lead-In Cord	
10	N/A	Harness Clip	
11	21036	Cable Clip	
12	26163	Receptacle	9 circuit
	26301	Receptacle	1 circuit
	26708	Receptacle	6 circuit
13	38663	Wire Tie	Push mount
14	00117	Female Pin Terminal	
15	39037	Cable Tie	
16	36274	Wire Clip	

N/A = Part no longer available

Terminals



W248PZ3B_685975

Terminals

REF	PART NO.	DESCRIPTION	COMMENTS
1	00161	Grounding Clip	
2	51291	Wire Clip	
3	504034	Wire Clip	
4	70210	Insulator	Blue
5	00112	Spade Terminal	Small spade
6	00223	Female Spade Terminal	Large spade
7	00120	Flag Terminal	
8	00113	Ring Terminal	1/4 inch ring
9	00110	Ring Terminal	Small shank
10	21091	Connector	(2) 1/4 inch male spades
11	29673	Terminal Adapter	

Wire Harnesses and Wires

PART NO.	DESCRIPTION	COMMENTS
687574	Base Wiring Harness	
686527	Control Wiring Harness	
N/A	Motor Harness	
45001	18 Gauge Wire	Black; Order wire by foot and terminals and connectors as required
45380	12 Gauge Wire	Orange; Order wire by foot and terminals and connectors as required

N/A = Part no longer available

NOTE: Individual wires not available separately. Order complete harness, or order wire by the foot. When applying terminals to wires, it is recommended that terminals be soldered to wires.

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38663	23, 29
Wire, 12 Gauge	
45380	32
Wire, 18 Gauge	
45001	32
Wrapper Assembly	
800052*	9
